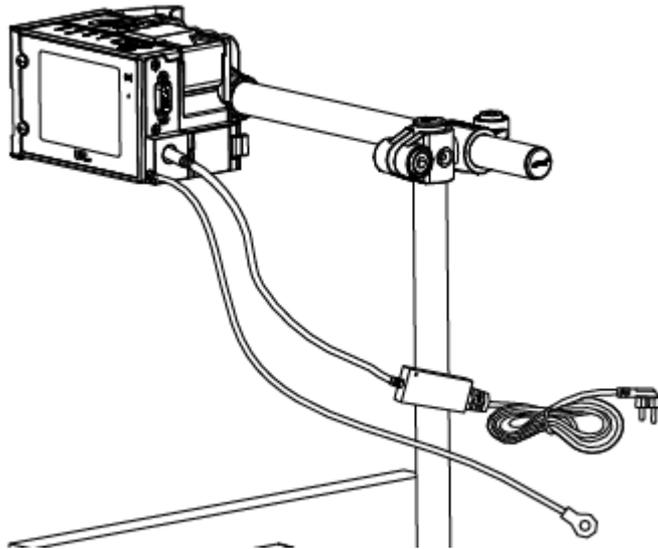




Installation Introduction



To avoid unnecessary damages resulted from possible power loss, we highly recommend users to install a **UPS** (uninterrupted power supply) unit.





U2's Installations

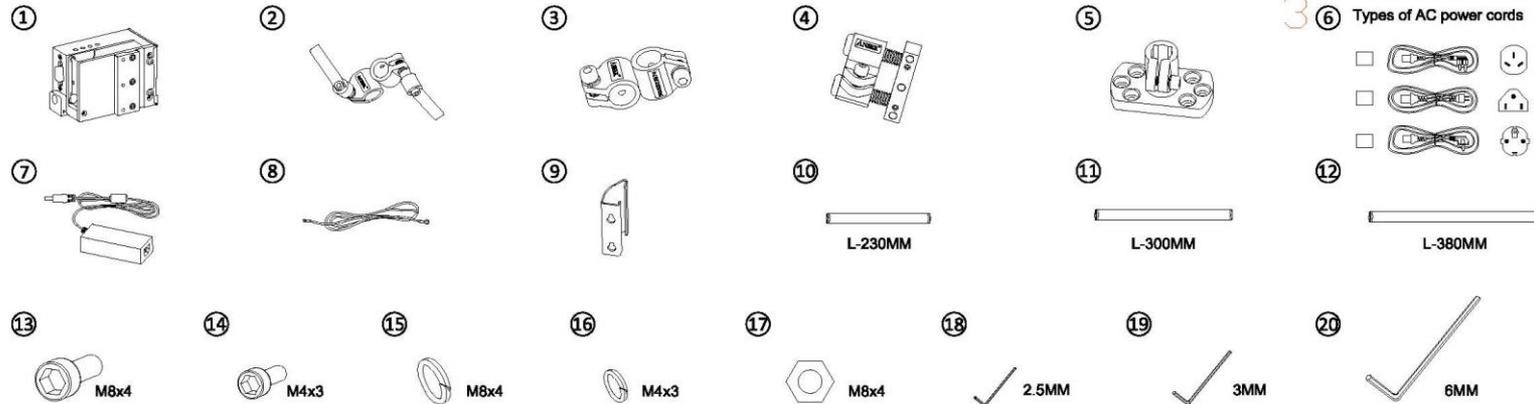
- **U2 – Standard Installation**



1 U2 Quick Installation Manual

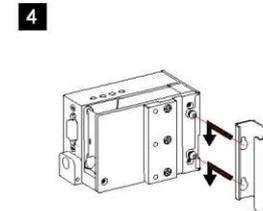
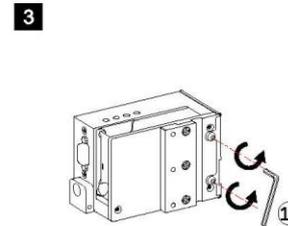
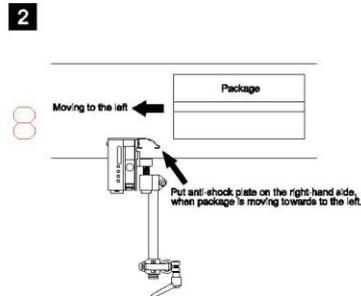
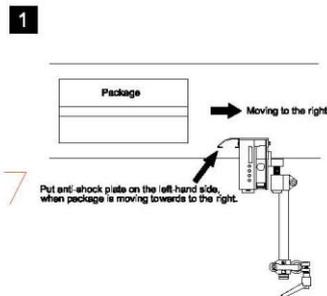
ANSER™ | U2

2 Components List for Installation

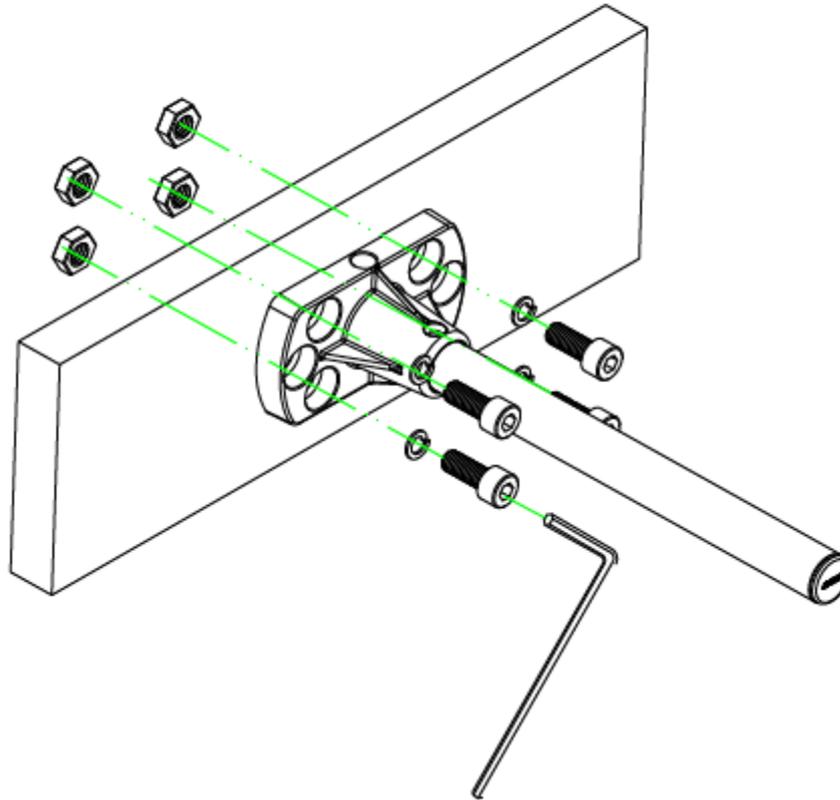


4 Quick Installation Procedures

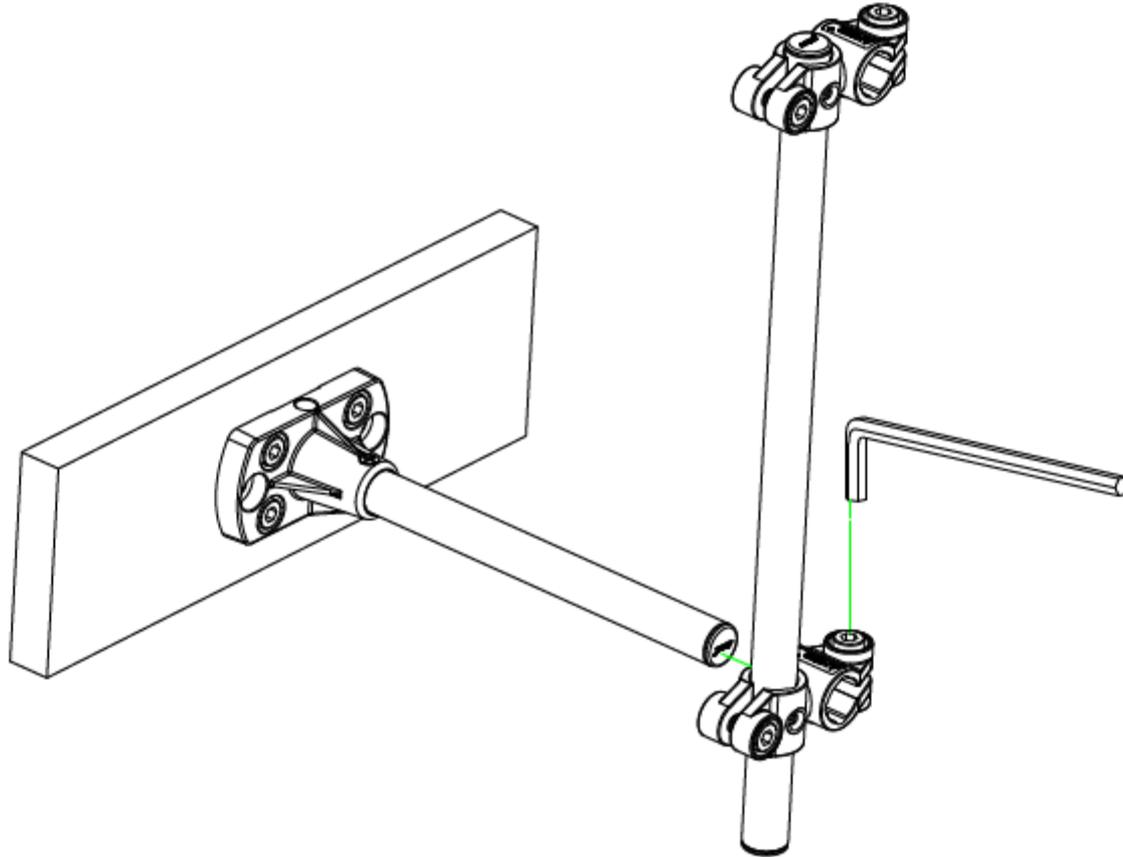
- 5 Indicating either potential damage or dangerous.
- 6 Important information that helps you to install the U2 with ease!



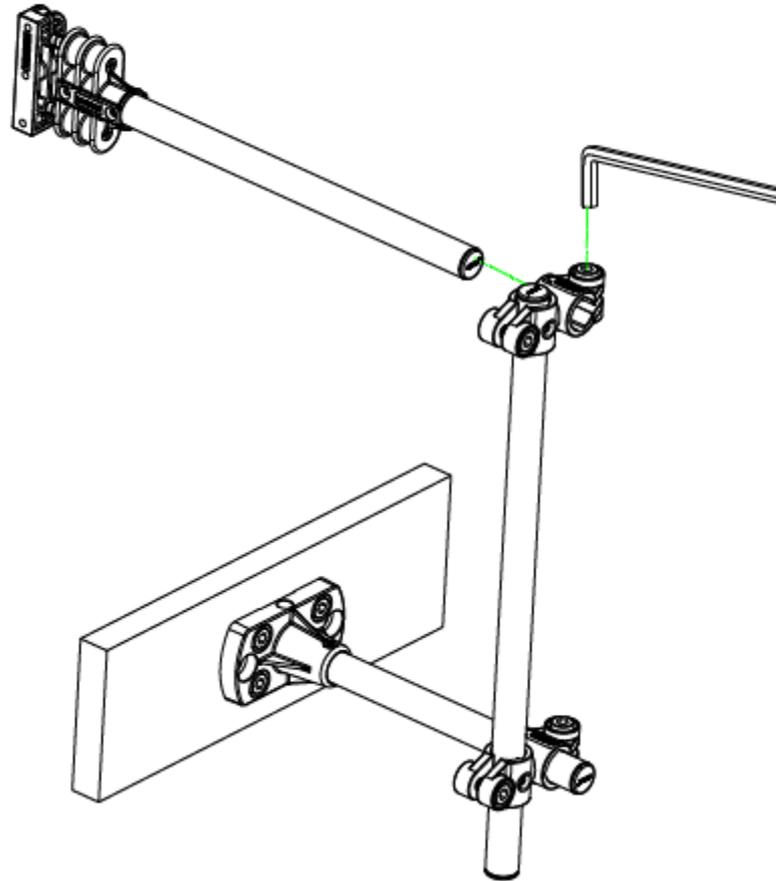
1. Use the M8 Screws Kit and fix the U2S/D Base Set onto the conveyor by using the 6 mm wrench from the U2 Tool Kit.



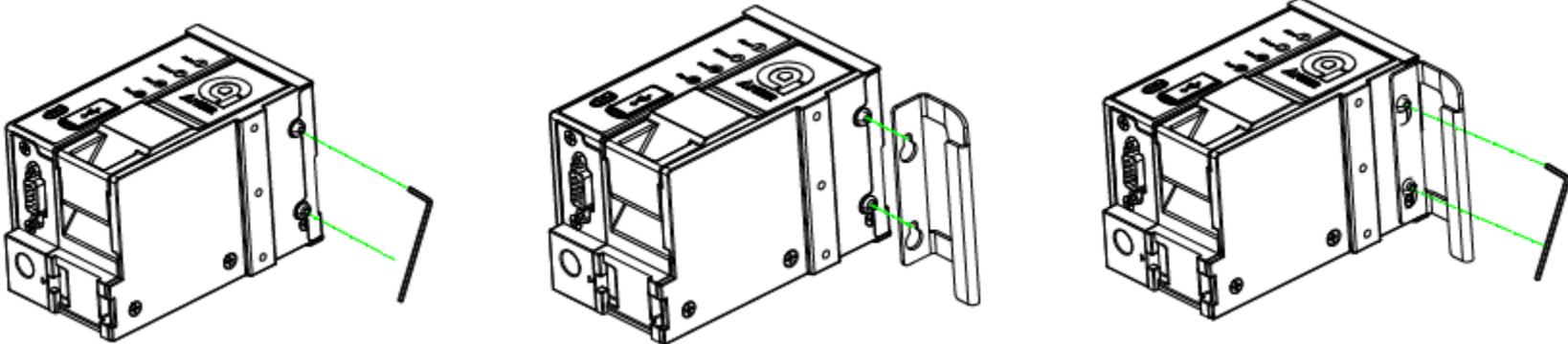
2. Install the U2S/D 380 Bracket onto the U2S/D Base Set by using the 6 mm wrench.

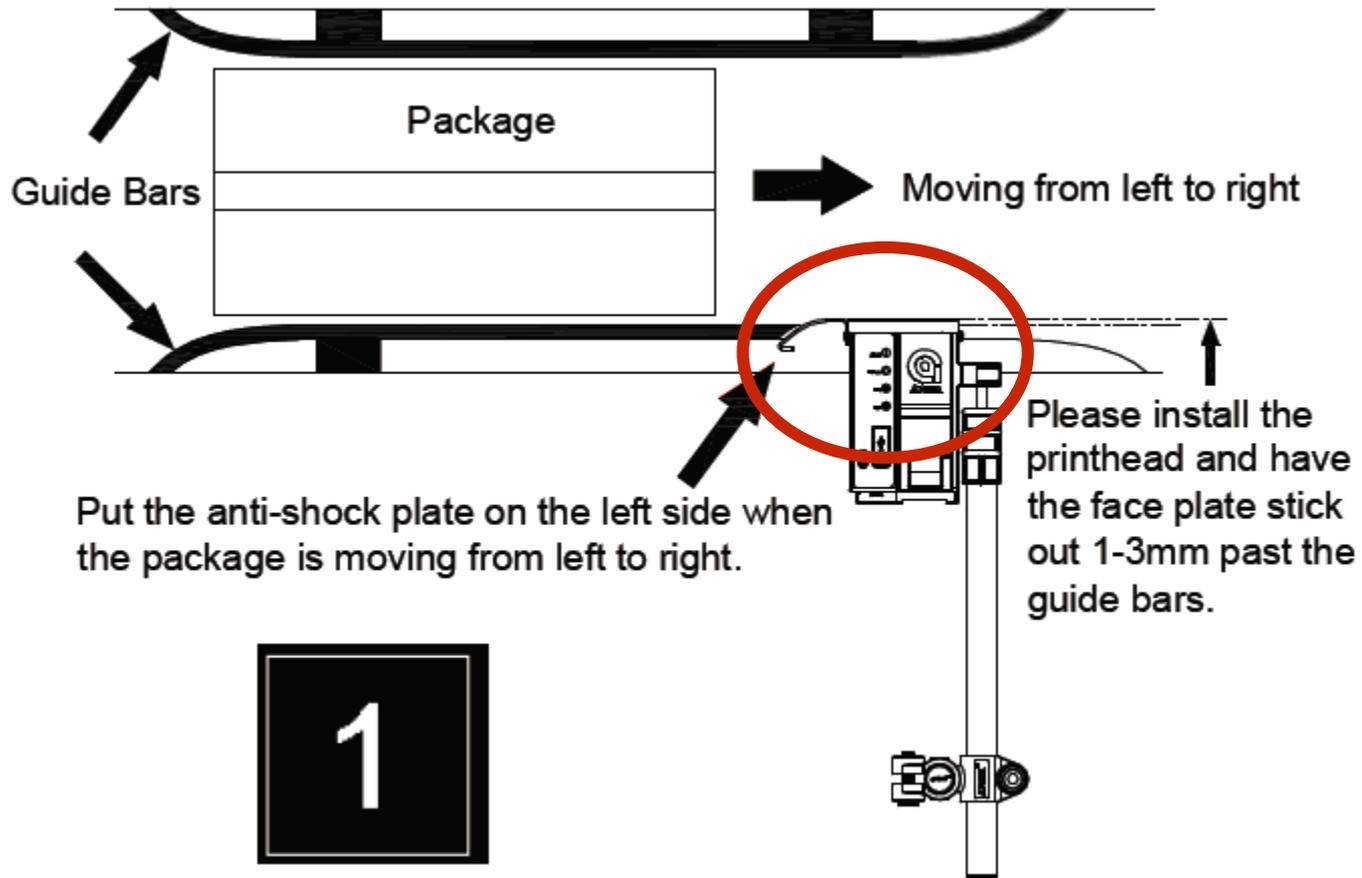


3. Install the U2S/D Anti-Shock Mechanism set onto the 380 bracket by using the 6 mm wrench.

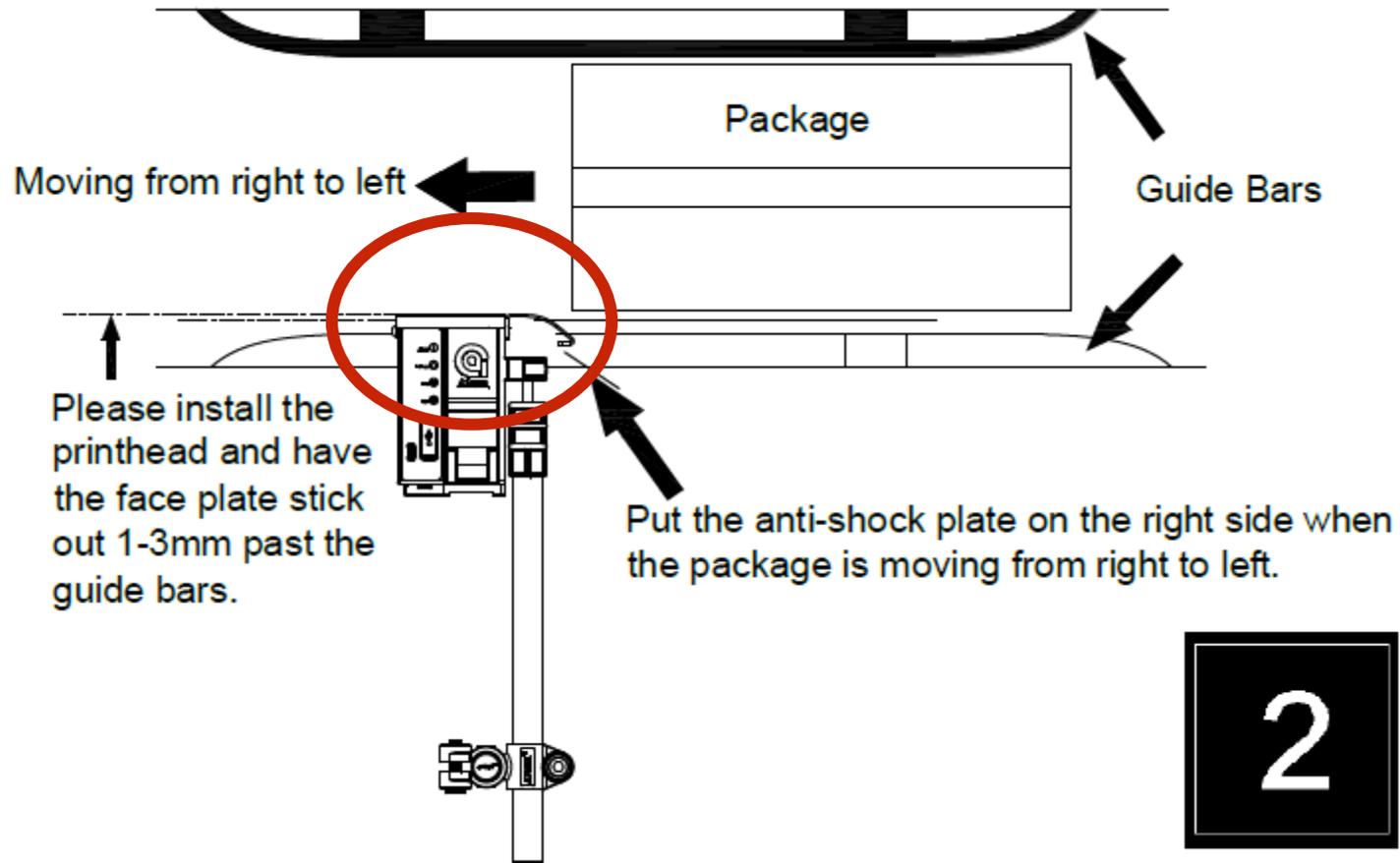


- The following instruction has taken display **2** as an example:
Loosen the two M4 screws from the U2S controller by using the 2.5 mm wrench (~3.5 left turns). Place the anti-shock plate onto the side of the controller and tighten the two M4 screws (~3.5 right turns).

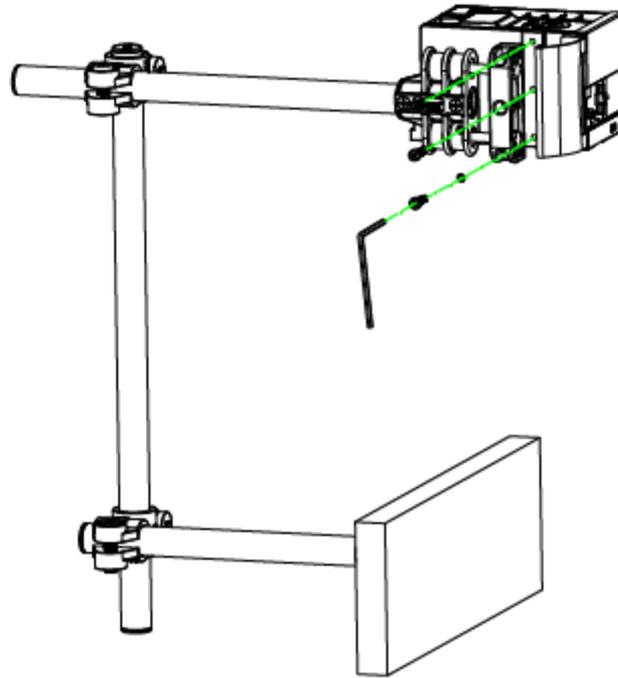


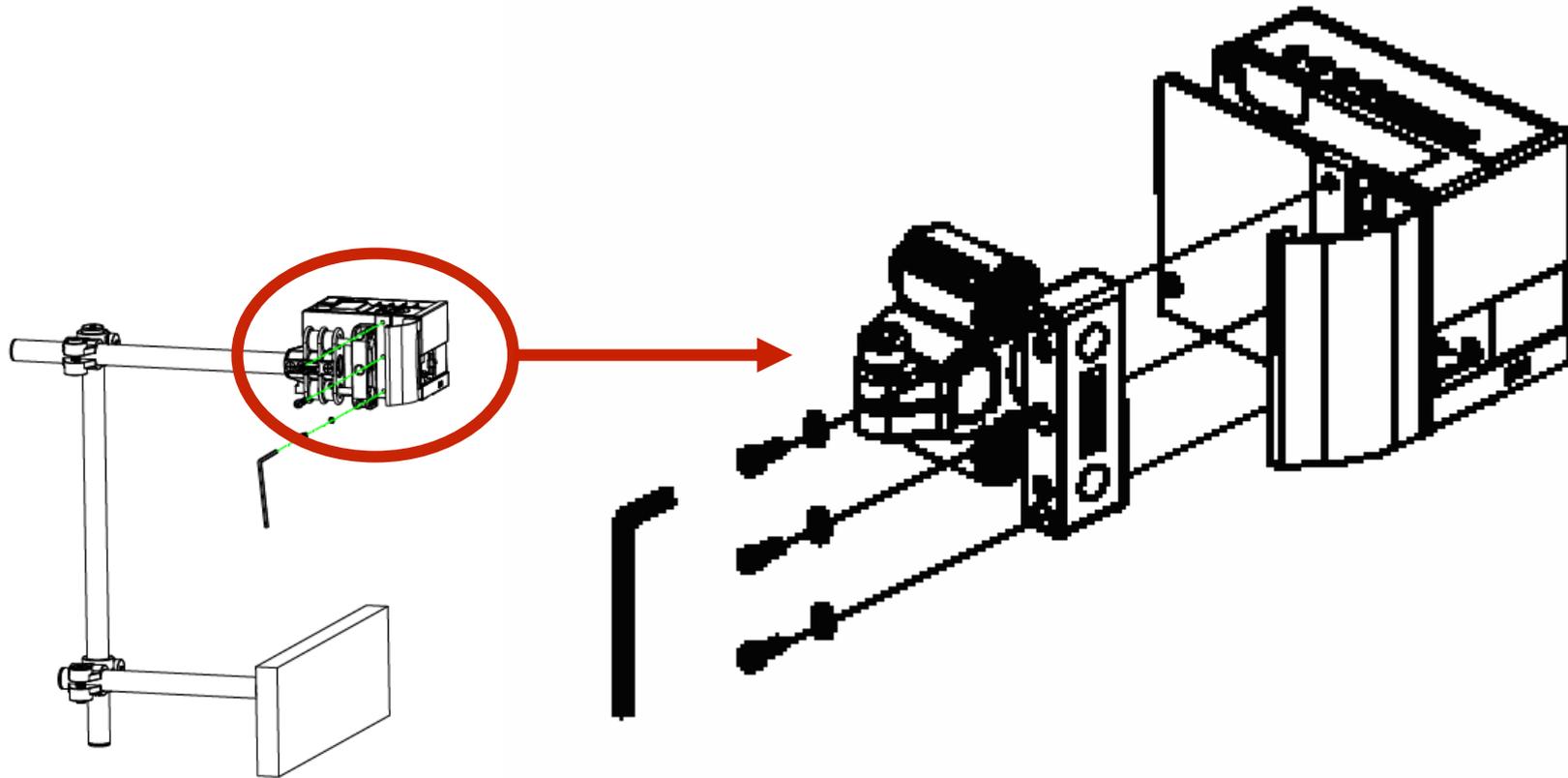






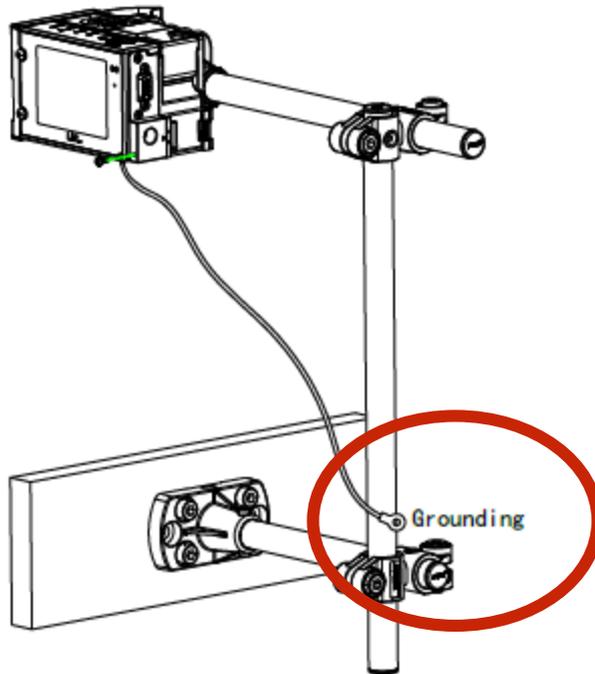
5. Tighten the controller and the bracket together with three M4 X L16 mm screws and three M4 spring lock washers (from U2S Controller Screw Kit) by using the 3 mm wrench (from U2 Tool Kit).







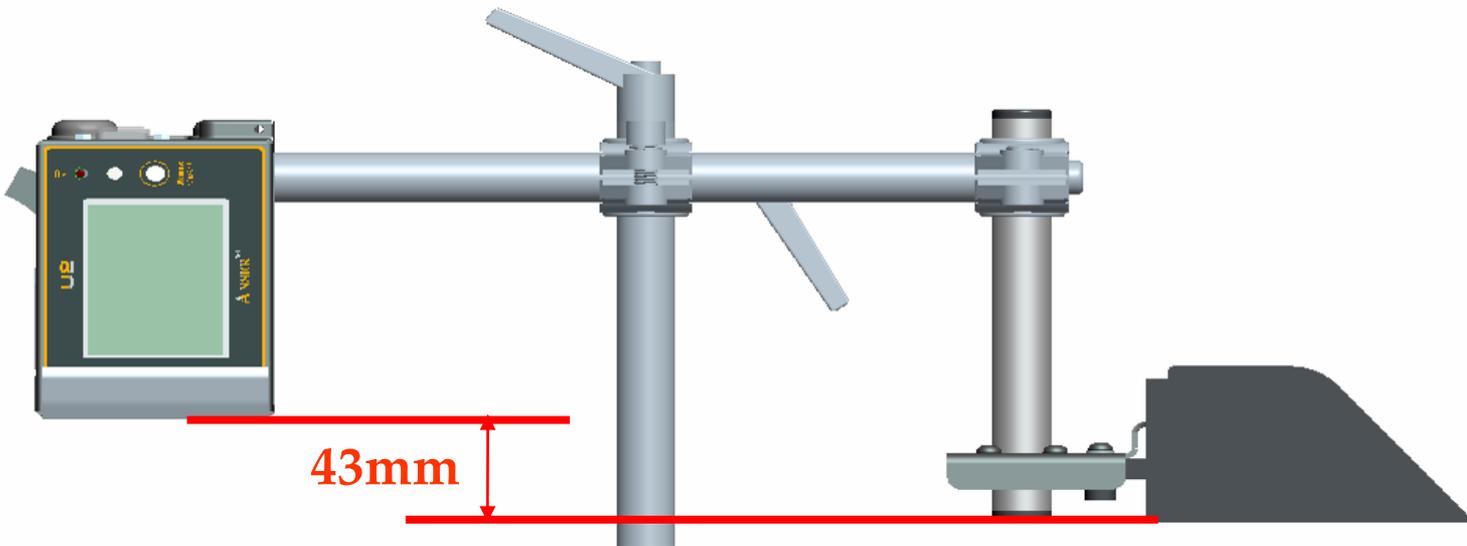
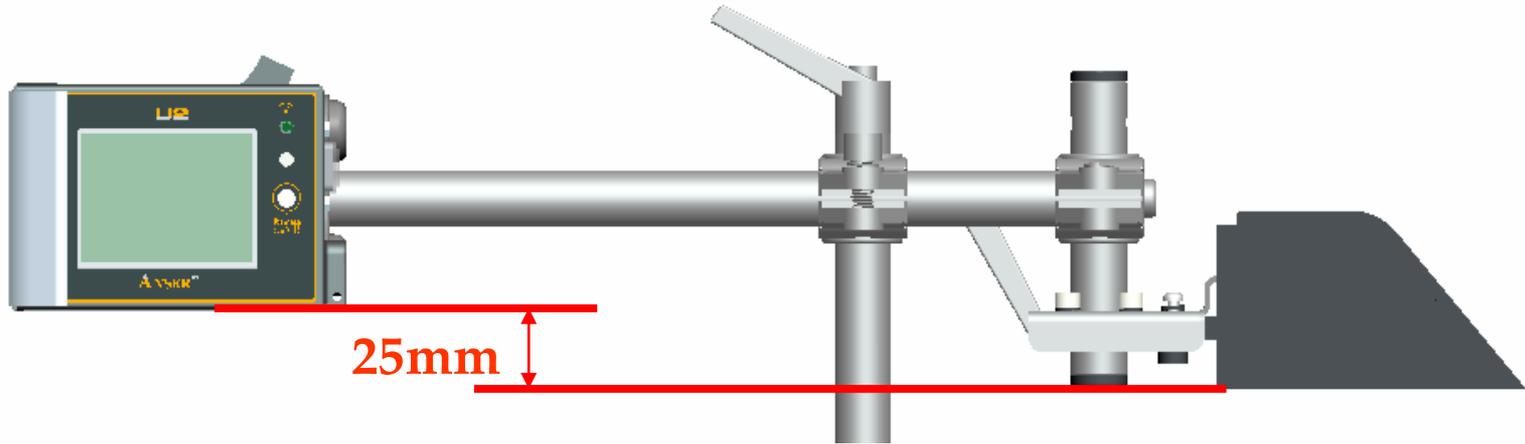
6. Properly ground the entire installation by tightening the screw fixing the ground wire to the controller via a screwdriver.



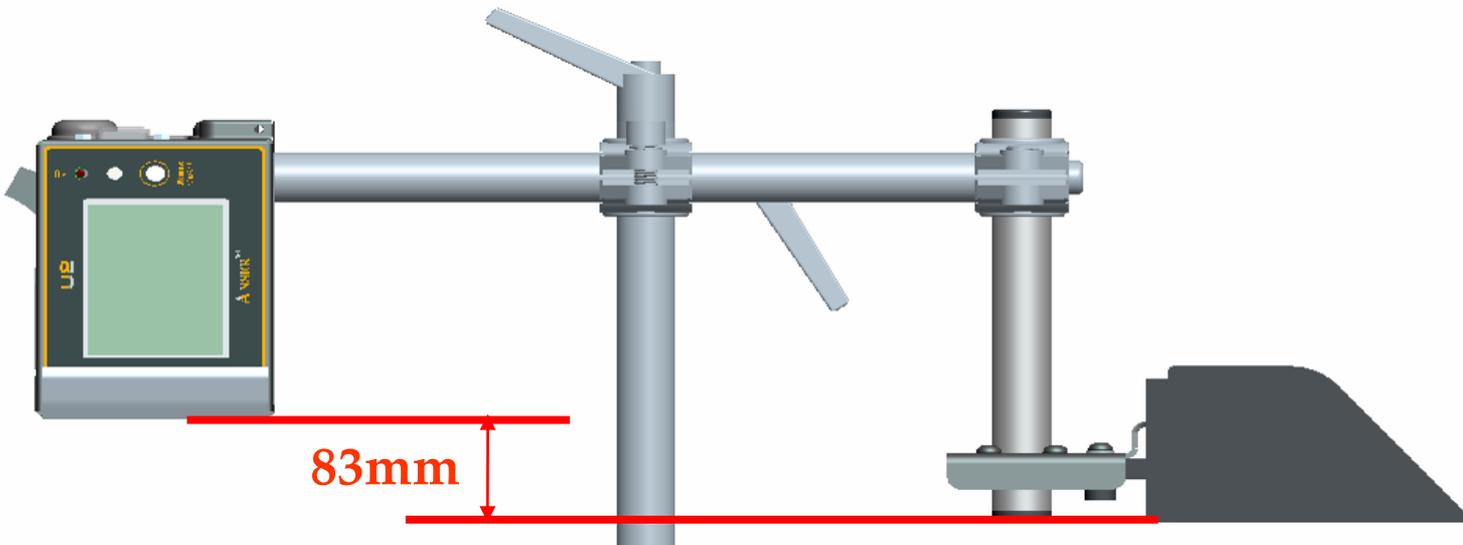
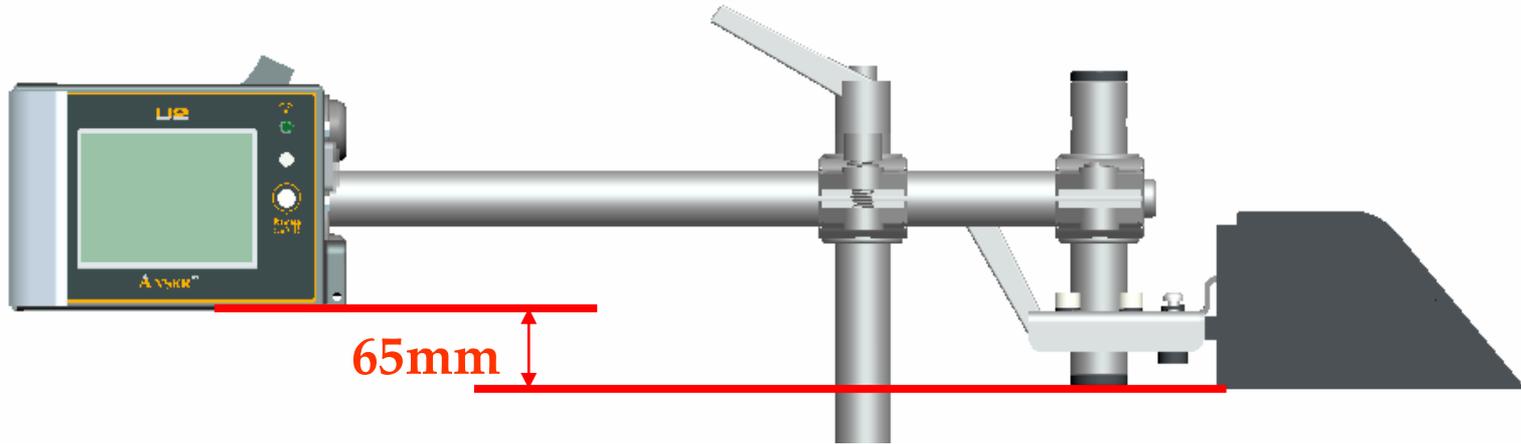
Bulk Ink System Installation



370ml BIS



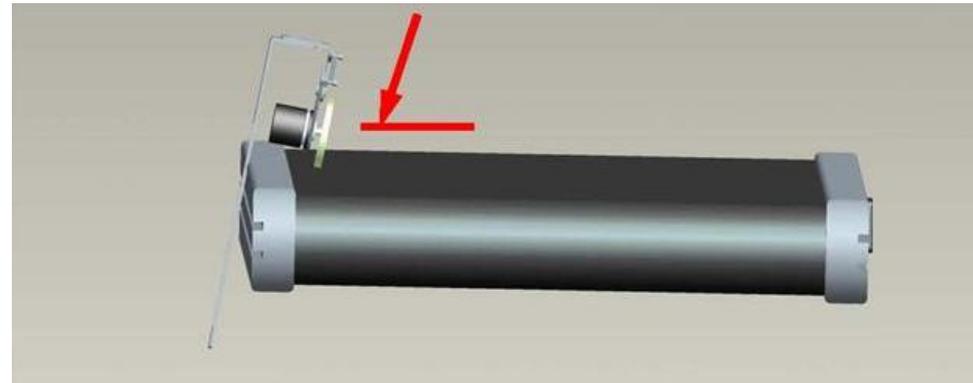
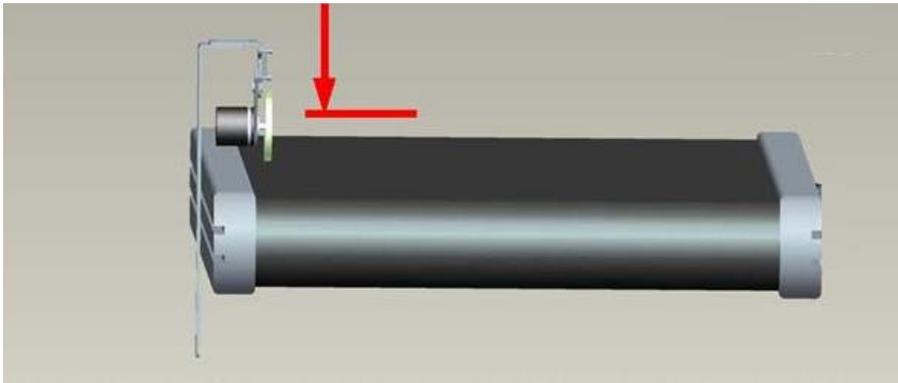
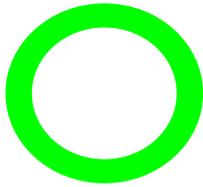
420ml BIS



Encoder Installation



- Make sure the speed detection is accurate.



- How to install an encoder on an unstable conveyor?



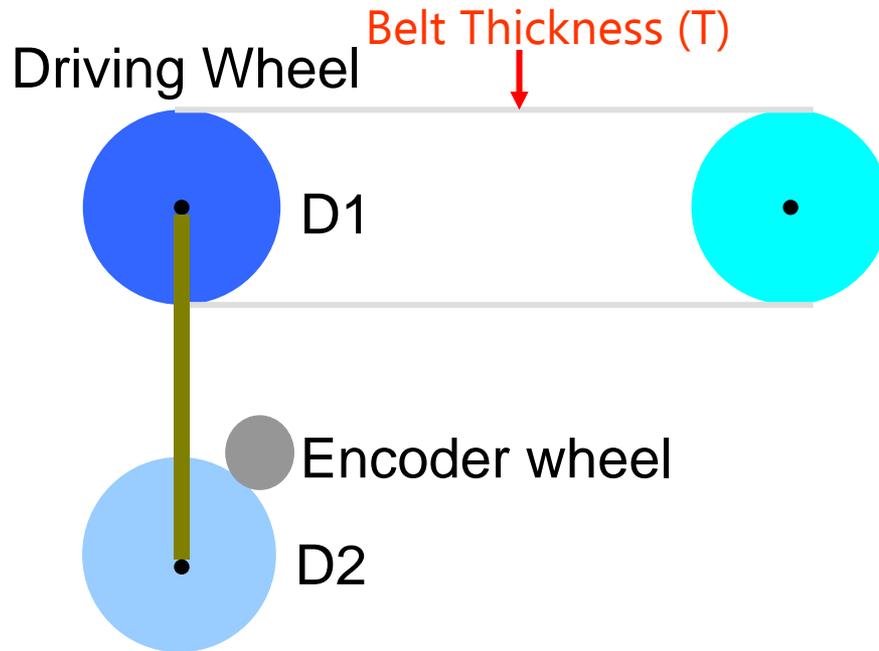
- **Case 1:**



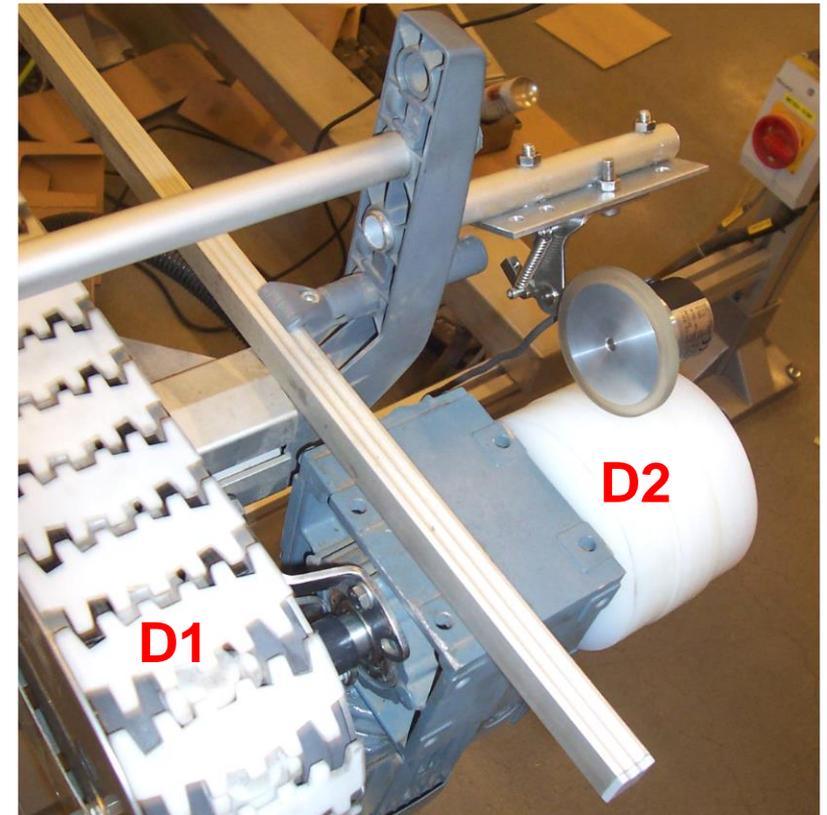
- **Case 2:**

The D1/D2 rollers must have the same diameter.

$$D2 = D1 + (2 \times T)$$



$$D2 = D1 + (2 \times T)$$



The Importance of Installing Guide Bar



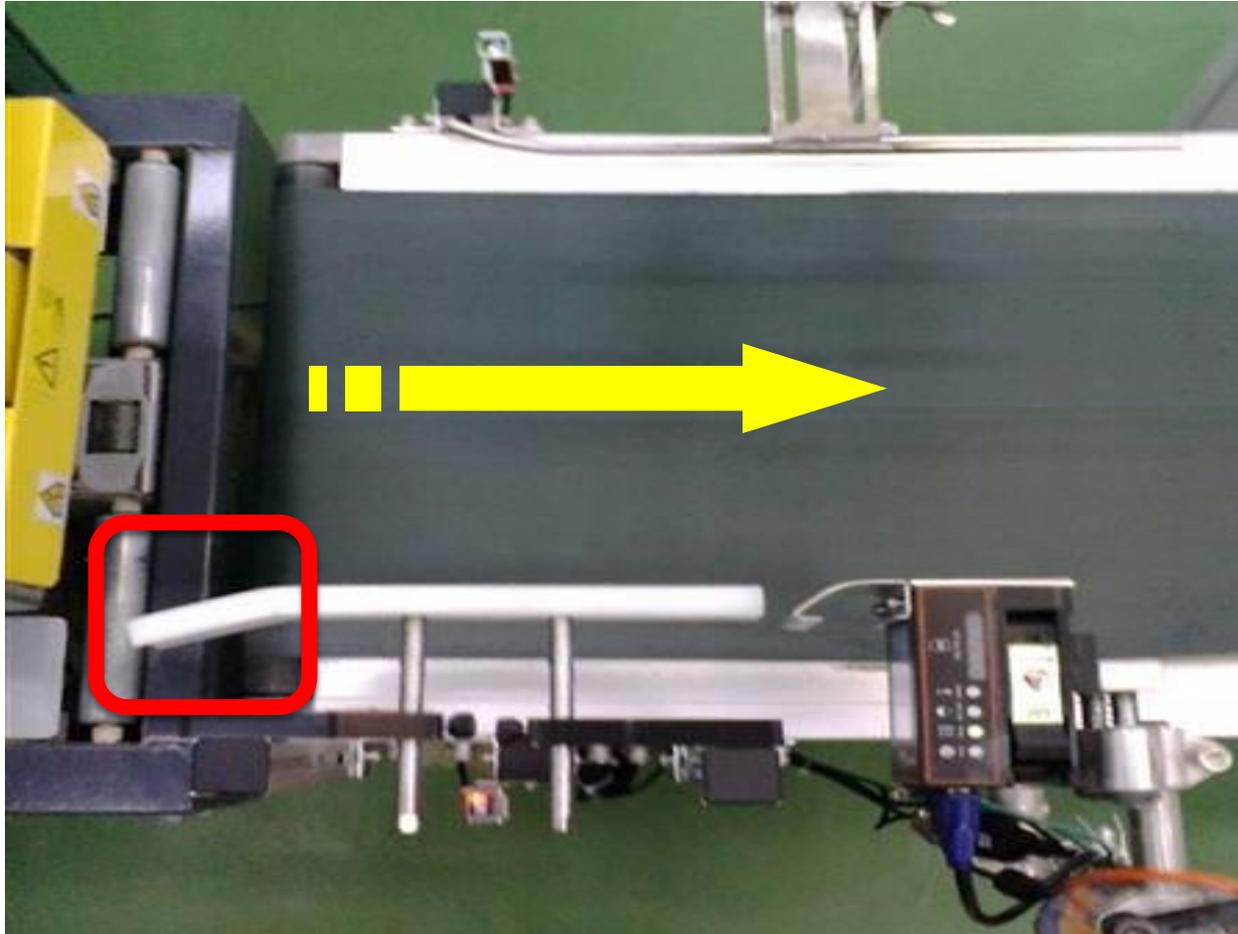
- Achieving crisp & precise printing quality.



- **Avoid unnecessary damage.**



- **Correct installation with conveyor direction.**





Quiz & Break

1. **What's the purpose to install UPS?**